

GENERAL INFORMATION

The Universal Body Filler Light is an advanced polyester body filler which is designed to fill and finish. The universally applicable filler works on steel, galvanized steel, aluminium and fibreglass reinforced plastics. It is easy to spread and can be used as a finishing body filler.

MIXING RATIO



Add 1 - 3 percent peroxide hardener in tube.

Do not add more than 3% weight as this may lead to bleeding.

APPLICATION



Apply first layer pushing down strongly to fill completely the damaged area. Apply a second layer making a dome over the damaged area. The use of professional putty knives / spreaders is recommended.



Always mix the product on a clean surface, preferably use a mixingboard.

DRY TIMES



25 minutes (20°C)

Dry times may vary based on humidity and temperature.



SUBSTRATES



Metal, galvanized steel, aluminium, zinc, polyester, cured old coatings and fully cured epoxyprimer.

POT LIFE



4 minutes

Potlife may vary based on humidity and temperature.

ADDITIVES



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SURFACE PREPARATION



Pre clean the surface with TD20 Silicone Remover wipe on and wipe dry. Sand surface with P80-P120 grit abrasive. Remove all sanding debris with compressed air, sanding vacuum and clean with TD20 Silicone Remover wipe on and wipe dry.



Block sand P80-P120.

Sanding P80-P180 orbit 5-7. Final sanding P180-P240 feather-edge.

NEXT LAYER



All Octoral 2K Surfacer and primers.

PHYSICAL DATA

EU REGULATIONS BF10 Universal Body Filler Light		
VOC Code	2004/42/IIIB(b)(250)112	
Product sub category (according directive 2004/42/EC) and max VOC content (ISO 11890-1/2) of the ready to use product.	IIb/b. Bodyfiller/stopper - all types. Eu limit values: 250 g/l. (2007). This product contains a maximum of 250 g/l VOC.	
Chemical Base		
Physical Properties	Viscosity (RTS)	-
	Specific Gravity (kg/l)	1,27
	Flash Point Closed Cup	31°C (87,8°F)
	Volume % Solids	-
	Economy	-
	Gloss	-
	Colour	White

PROTECTION



Use suitable respiratory protection (*we recommend the use of a fresh air supply respirator*).

For more detailed information please visit the following link for the Safety Data Sheet:

<https://sds.octoral.com>

Protect your skin by wearing gloves.

CLEANUP



Gun Cleaner

Clean your tools before the product cures.

STORAGE / SHELF LIFE



Minimum 1 year; (Under normal storage conditions 10°C - 30°C / 50°F - 90°F) (unopened container).

NOTES

